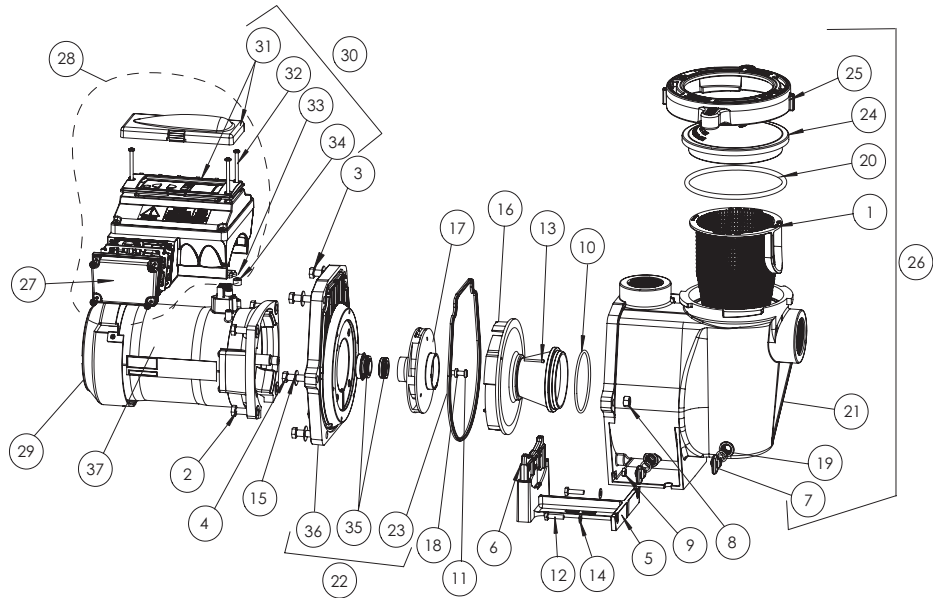


# INTELLIFLO® i1 VARIABLE SPEED PUMP - BEFORE APRIL 2016

## REPLACEMENT PARTS



Item	Part No.	Description
<b>INTELLIFLO i1 VARIABLE SPEED PUMP</b>		
1	070387	Basket WF
2	070429	Bolt hex HD, 2-56 x .875 S/S, 4 req.
3	070430	Bolt, 3/8-16 x 1-1/4 hex cap 18-8 S/S, 4 req.
4	070431	Bolt, 3/8-16 x 2 hex cap 18-8 S/S, 2 req.
5	070927	Foot WF, pump motor support, almond
6	070929	Foot insert WF pump, almond
7	071131	Plug drain WFE, almond, 2 req.
8	071403	Nut, 3/8-16 brass nickel plated, 2 req.
9	071406	Nut, 1/4-20 hex S/S, 2 req.
10	355227	O-ring #238, 3.484 x .139, buna N 70
11	071652	Screw, 1/4, 20 x 1 LH phillips pan MS 18-8 S/S, 1 req.
12	071657	Screw, 1/4-20 x 1 in. hex cap 18-8 S/S, 2 req.
13	071660	Screw set, 4-40 x 1-1/8 WFE sckt cap 18-8 S/S, 2 req.
14	072183	Washer, flat 1/4 x 5/8 20GA thick 18-8 S/S, 2 req.
15	072184	Washer, 3/8 ID x 7/8 OD .05 thick 18-8 S/S, 6 req.
16	072930	Diffuser assembly
17	073128	Impeller, 1 HP
18	075713	Rubber washer, WFE pump, 1 req.
19	192115	O-ring 112, .487 x .103 buna -N 70, 2 req.
20	350013	O-ring lid CH/WF 2-436, 1 req.
21	350015	Housing WFE, almond
22	350202	Seal plate kit, almond w/ gasket (Items 23, 35, 36)
23	357100	Black Gasket for Seal plate
24	357151	Lid, see thru WF.
24	357156	Lid, Chemical Resistant
25	357199	Clamp cam & ramp WF, almond

Item	Part No.	Description
26	357243	Pot WF assy., almond (contains 1, 7 (qty. 2), 19 (qty. 2), 20, 21, 24, 25)
27	350621	Junction Box Cover - Almond
28	353251	IntelliFlo Variable Speed Drive Kit - Contains Drive and Control Cover Assy.
29	352401	Motor fan kit, almond (contains fan, shroud, hardware).
30	350601	Drive Control Cover assembly kit, almond (contains drive lid, screws, spacer caps, items 31, 32 (qty. 3), 33, 34 (qty. 3))
31	350082	Control cover assembly (Not sold individually - order assy kit item 30)
32	350107	Screw 10-24 x 3 3/4 in. PH MS 18-8 s/s (qty. 3)
33	350108	IntelliFlo drive gasket
34	350142	Spacer cap (qty. 3)
35	071734S	Seal Kit
36	074564	Seal Plate - Almond
37	350105S	Motor VFD 3.2KW PMSM replacement, almond
<b>NOT SHOWN</b>		
	070119	Power end IntelliFlo Variable Speed (Contains items 2 (qty. 4), 10, 11, 13, 15, 16, 17, 18, 19, 22, 28, 37)
	350122	50 ft. Communication Cable
	357149	Almond Volute/Seal plate Replacement Kit (Items 1, 7 (Qty 2), 19 (Qty 2), 20, 21, 22, 23, 24, 25)
	350612	Hardware/gasket assy. kit (contains 3 screws, 3 spacer caps and drive gasket)
	357603	Union Kit (contains 2 complete unions for one pump, not included with pump).
	350201	Seal plate kit without gasket (Items 35 and 36)
	350199	Seal Plate Kit (ozone/salt resistant)